



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3594-044
Job Sheet 183366



Part No: D3594-044

Job Qty: 4 ea

Part Name: Floor Doubler Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 3,4 IPP Rev :A New Issue 07-01-22 EC IPP REV:B 16.07.28 NEW ISSUE DD
VERF:JLM IPP REV:C 17.04.27 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Waterjet		SEP 18/09/2018
100	Waterjet	4 pcs	9/28/18	9/28/18	0.02	0.98	Waterjet1		SEP 18/09/2018
110	QC	4 pcs	9/28/18	9/28/18	0.00	0.00	QC2 Waterjet-2		SEP 18/09/2018
120	QC	4 pcs	9/28/18	9/28/18	0.00	0.00	QC8-3		SEP 21 2018 68
130	Small Fab	4 pcs	9/28/18	9/28/18	0.00	0.35	Small Fab-4		SEP 21 2018 68
140	QC	4 pcs	9/28/18	9/28/18	0.00	0.00	QC5		SEP 24 2018 68
150	HandFinish	4 pcs	9/28/18	9/28/18	0.00	0.21	HandFinish1		SEP 18/09/2018
160	QC	4 pcs	9/28/18	9/28/18	0.00	0.00	QC7-2		SEP 25 2018 68
170	Small Fab	4 pcs	9/28/18	9/28/18	0.00	0.35	Small Fab-4		SEP 25 2018 68
180	QC	4 pcs	9/28/18	9/28/18	0.00	0.00	QC5		SEP 26 2018 68
190	Packaging	4 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1	5-89	SEP 28 2018 9-89
200	QC21-SA	4 Ea	9/28/18	9/28/18	0.00	0.00	QC21		SEP 28 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	2.0400 sf (.51 ea)	90-Start up Operation	
MS20426AD4-4	Rivet	8 Ea (2 ea)	170-Small Fab	
MS21069-5	Anchor Nuts	4 Ea (1 ea)	170-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	2	88	0
170-Small Fab	MS20426AD4-4	8	272	0
	MS21069-5	4	42	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S112273



Part: D3594-044

Job No: 183366

Serial No/Batch: S112273

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/18

